



Dart Aerospace Ltd.
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Canada

D3411-3
Job Sheet 205443



Tel (613) 632-5200
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Part No: D3411-3

Job Qty: 30 pcs

Part Name: Washer



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 1/10/20

Job Tracking No:

Due Date: 1/10/20

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP A 05.10.19 New issue KJ/EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Hardinge - 1	30 pcs	1/10/20	1/10/20	0.50	1.69	Hardinge - 1	BM 20-01-10
120	QC 8	30 pcs	1/10/20	0.00	0.00	QC 8 - 12	PK 20/01/10	
						QC 8 - 14		
						QC 8 - 17		
						QC 8 - 20		
						QC 8 - 25		
						QC 8 - 3		
						QC 8 - 32		
						QC 8 - 33		
						QC 8 - 35		
						QC 8 - 39		
						QC 8 - 4		
						QC 8 - 44		
						QC 8 - 45		
						QC 8 - 49		
						QC 8 - 58		
						QC 8 - 8		
						QC 8 - 9		
						QC 8 - 68		
						QC 8 - 67		
						QC 8 - 1 (A)		
						QC 8 - 47		
						QC 8 - 40		
						QC 8 - 52		
						QC 8 - 23		
						QC 8 - 57		
						QC 8 - 76		
						QC 8 - 61		
130	Packaging 3-1 - Stock - B4B	30 pcs	1/10/20	0.00	0.00	Packaging 3 - 1 - B4B		
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		

Part: D3411-3
Job No: 205443
Serial No/Batch: S246404
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

01/10/20

PRIORITY

Plex 1/10/20 9:59 AM dart.leroux.jasor

01/10/20

TRIP

Container No: S246404

Part: D3411-3
Job No: 205443
Serial No/ Batch: S246404

Revision:
Inspector:
Exp Date:
Instructions:

Instructions: Various STC's

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78 JAN 10 2020
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	30 pcs	1/10/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89 JAN 10 2020
Part Op 100 - Hardinge - Turn as per Folio FA591 Rev: A & Dwg D3411 Rev: A Deburr & Tumble as per Dwg D3411					
Descriptions: 120 - QC8- Inspect parts - second check					
130 - Identify as per dwg & Stock Location: LOCATION : FP001					
140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MDELRINR1.000	Delrin Round Bar 1" Color: Black	.4080 ft (.0136 ea)	100-Hardinge - 1	5242803	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Hardinge - 1	MDELRINR1.000	0	29	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	0.875inches ± 0.010	0.885 0.865	0.869	
2	Washer	0.203inches + 0.005 - 0.010	0.208 0.193	0.205	
3	Washer	0.063inches ± 0.010	0.073 0.053	0.065	

PHG